

Simple Slipcase

(Adapted from a structure by Hedi Kyle, Library Materials Preservation Manual, 1983.)

- 1) cut materials to size (measurements taken from book unless noted).
 - a) for spine, cut two pieces of heavy folder stock to thickness X width; one piece of heavy folder stock to thickness X height; and one piece of book cloth (or heavy paper) to (thickness + 2") X (two widths + height + 1")
 - b) for side panels, cut two pieces of heavy folder stock to height X width; and two pieces of decorative paper to (2 times width) X height
- 2) assemble spine strip by gluing folder stock strips to cloth. one width, then the height, and then a width. leave 1/32" between the three pieces. cut V-notch where pieces meet and cut out corner on ends (see illustration #1)
- 3) fold decorative paper in half and glue side panel stiffeners (the heavy folder stock cut to height X width) onto one half. do this for both panels
- 4) glue the cloth flaps of the spine strip onto the folder stock side of one of the side panels. the folderstock will be on the inside (see illustration #2). as the spine strip is glued to the side panel, the shape of the box will form. the folded side will remain open.
- 5) glue the back of the decorative paper and bring over onto the folder stock with the spine strip glued to it
- 6) repeat for other side. use the bone folder to make sure flaps are well adhered to folder stock.

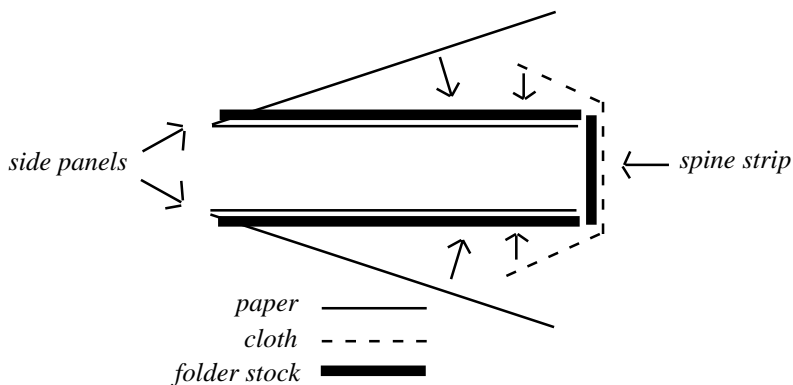


illustration 2: top view diagram showing how parts are layered when assembled

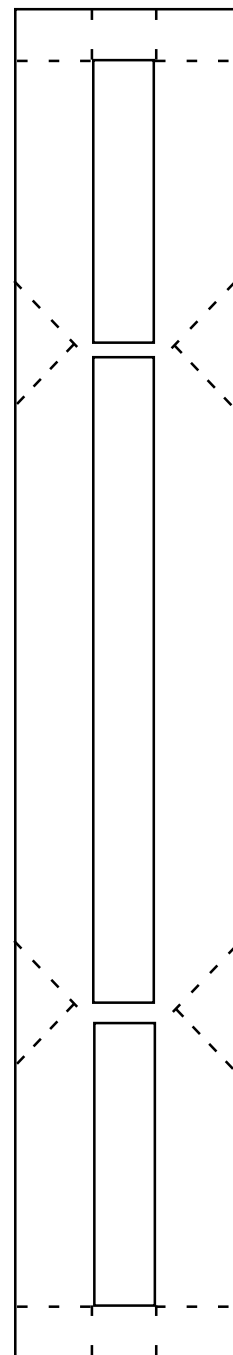


illustration 1: spine strip lay out